



# Service Bulletin: 4

## Revision: 1

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## Drive Pin & Collar Service

**Purpose:** To ensure the longevity of the drive connection.

**Reference:** Razor Drive Pin & Collar on Razor Drive Units.

**Product affected:** All versions of the Razor Drive Unit.

**Symptom:** With ongoing use the Drive Pin and Collar may become loose and if it is found that it is not in the original position, then it will need to be repositioned.

*Note: ensure the slot is at 12 o'clock position as per the below image.*

**Procedure:** To reposition the Drive Pin, slide Collar back, align the Drive Pin into the hole of the output shaft; to reposition the Collar, slide the Collar over the Drive Pin and press into the slot in boss on the back of the Razor Drive.

(**Caution:** slot in boss to be aligned to output shaft hole) as per detail below.

(Use manual over-ride handle for alignment)

