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Delta Controller Replacement

Purpose: To changeover a Delta Controller with a replacement.

Procedures:

1. Undo the M4 x 20 hex screws with a 3mm Allen Key and retain.
2. Remove the Delta Controller by pulling forward and away from the gearbox.
Note: This may need a gentle tap on the back of the controller as it may be tight due to build-up of road grime.
3. Clean the mating area to ensure the replacement controller seats properly onto the locator tabs as shown.
4. Fit the new controller back to gearbox, again a small tap may assist to nest it all the way.
Note: The front faces of the controller and gearbox should be inline.
5. Once the controller is properly seated, tighten up the M4 hex screws. (max torque 4N.m/3ft.lb)

